



Parts Manual

Mfg. No: 020250-1
2,550 PSI Briggs & Stratton

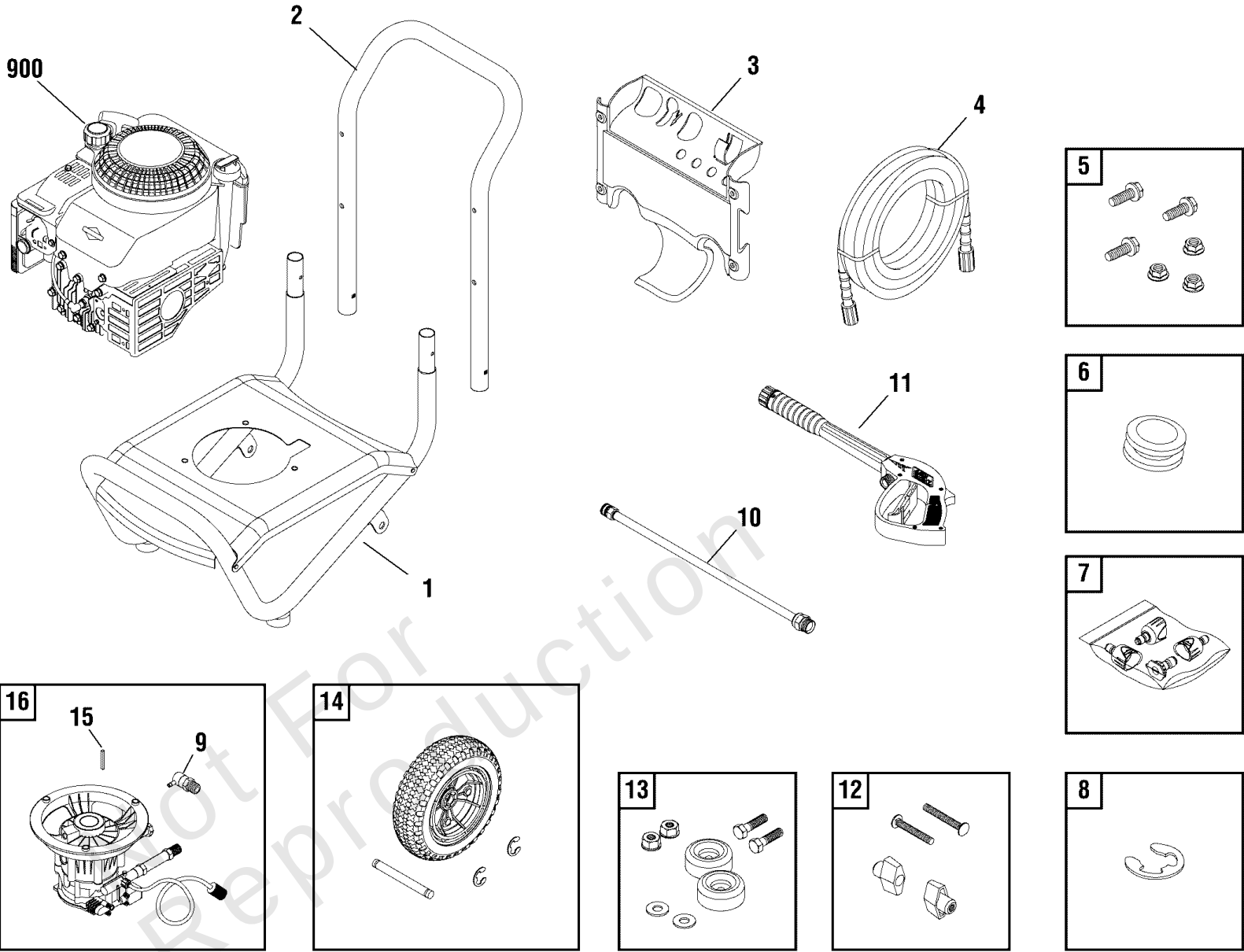
Model Components	Page
Main Unit (199563).....	4
Pump (198872).....	6
Torque Specification Chart.....	8

Not For
Reproduction

Main Unit (199563)

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 020250-1



Main Unit (199563)

REF NO	PART NO	QTY	DESCRIPTION
1	197081GS		BASE
2	M195428GS		HANDLE
3	196444GS		BILLBOARD
--	B1797GS		CLIP
4	196006GS		HOSE
5	192645GS		KIT-HARDWARE PUMP MOUNTING
6	30809GS		GROMMET
7	195943GS		KIT-QC NOZZLES
--	195851ZZGS		NOZZLE-QC, BLACK
--	195842AEGS		NOZZLE-QC, RED
--	195842XGS		NOZZLE-QC, ORANGE
--	195842RGS		NOZZLE-QC, YELLOW
8	191265GS		E-RING
9	194298GS		VALVE-THERMAL RELIEF
10	190779GS		EXTENSION-QC
11	193482GS		GUN
12	B2203GS		KIT-HARDWARE HANDLE
13	192310GS		MOUNT-VIBRATION
14	197082GS		WHEEL
15	23139GS		KEY
16	199735GS		PUMP
900	-----		** ENGINE
--	194256GS		TAG-WARNING -(Not Illustrated)
--	A1040DGS		HOSE-CHEMICAL -(Not Illustrated)
--	BB3061BGS		OIL -(Not Illustrated)
--	196002GS		KIT-O RINGS -(Not Illustrated)
--	6039		PUMP SAVER -(Optional Accessory)

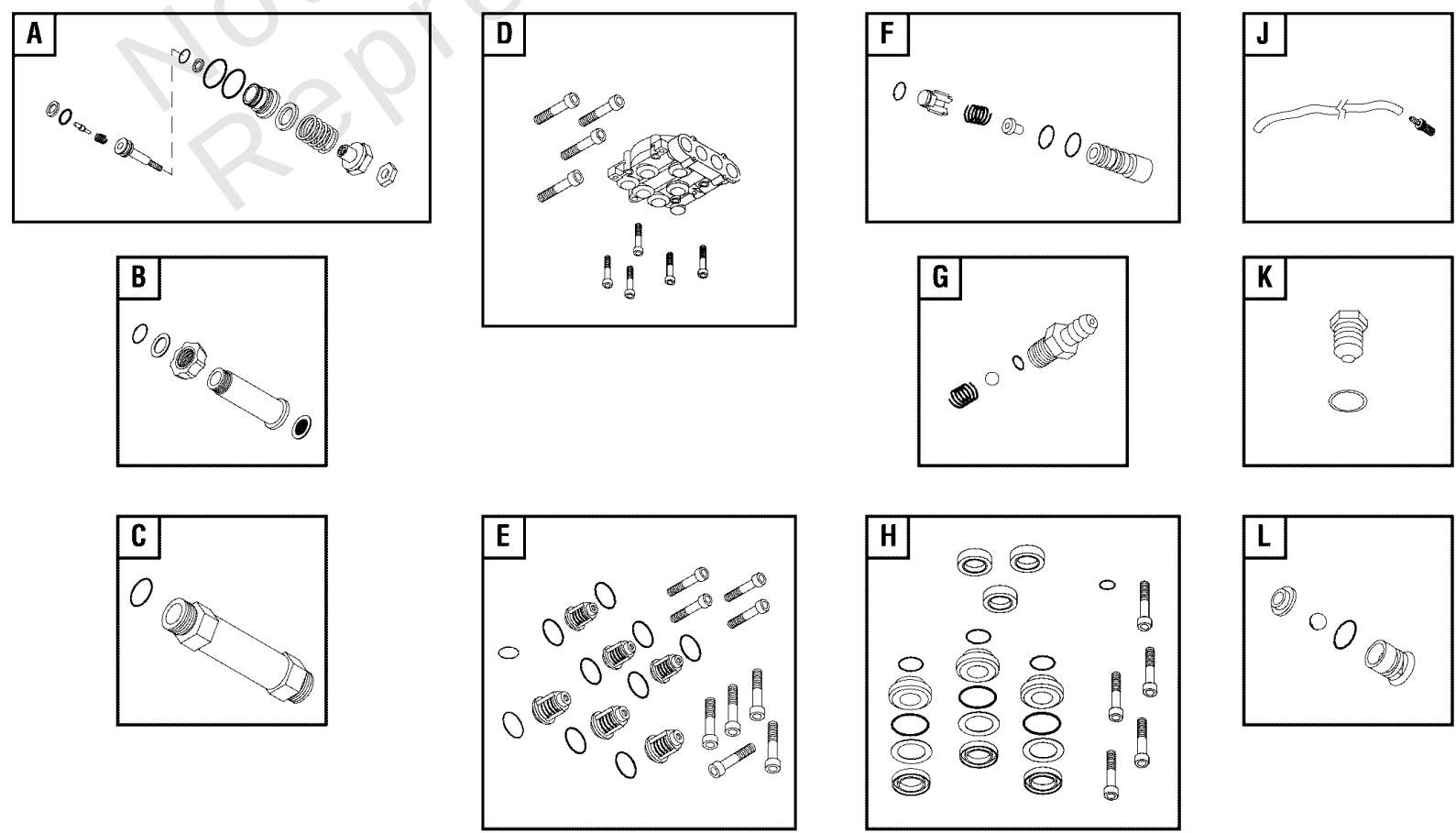
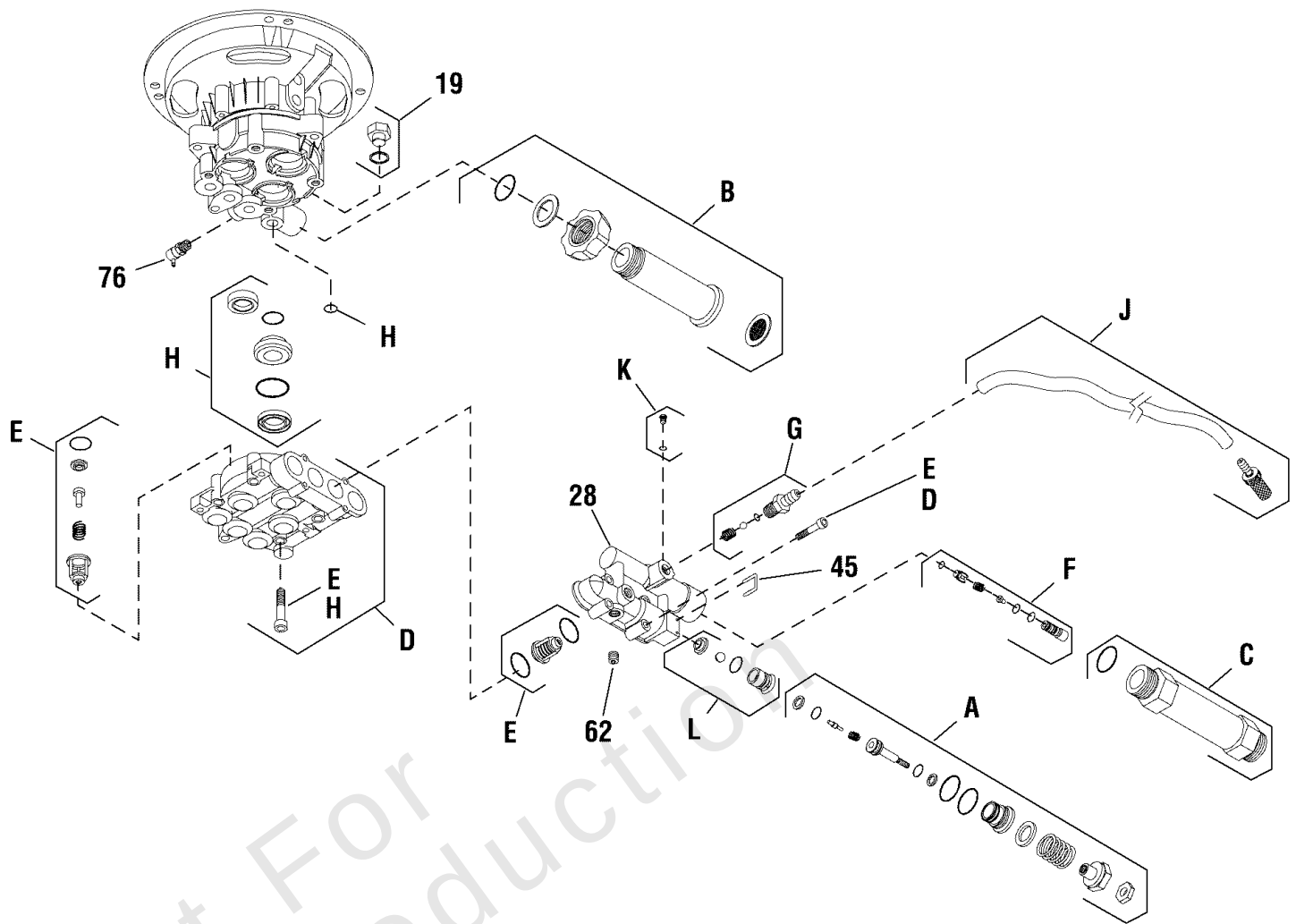
Footnotes:

** Contact Engine Manufacturer for parts and service.

Pump (198872)

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 020250-1



Pump (198872)

REF NO	PART NO	QTY	DESCRIPTION
19	190571GS		CAP, Oil
28	190627GS		MANIFOLD
45	190578GS		PIN
62	190581GS		CAP, 1/8
76	194298GS		THERMAL RELIEF
A	190594GS		* KIT, UNLOADER STEM
B	190632GS		* KIT, WATER INLET, ALUM
C	190634GS		* KIT, OUTLET, ALUM
D	1990708GS		* KIT, HEAD ALUM
E	193806GS		* KIT, CHECK VALVES
F	190592GS		* KIT, INLET CHECK
G	190593GS		* KIT, CHEMICAL INJECTION
H	193807GS		* KIT, SEAL SET
J	189971GS		* KIT, CHEMICAL HOSE
K	193971GS		* KIT, PIPE FITTING
L	193972GS		* KIT, UNLOADER SEAT
--	B2384GS		FILTER, Inlet -(Not Illustrated)
--	186452GS		FILTER, Inlet, Bag of 10 -(Optional Accessory)

Footnotes:

* Service kits include all parts shown within the box.

Hardware Identification & Torque Specifications

Torque Specification Chart								
FOR STANDARD METRIC MACHINE HARDWARE (Tolerance ± 20%)								
Property Class	 Class 5.6		 Class 8.8		 Class 10.9		 Class 12.9	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
M3	5.88	.56	13.44	1.28	19.2	1.80	22.92	2.15
M4	13.44	1.28	30.72	2.90	43.44	4.10	52.56	4.95
M5	26.4	2.50	60.96	5.75	5.97	8.10	7.15	9.7
M6	44.64	4.3	7.3	9.9	10.3	14	12.1	16.5
M7	5.2	7.1	12.1	16.5	16.9	23	19.9	27
M8	7.7	10.5	17.7	24	25	34	29	40
M10	15	21	35	48	50	67	59	81
M12	26	36	61	83	86.2	117	103	140
M14	42	58	101	132	136	185	162	220
M16	64	88	147	200	210	285	250	340
M18	89	121	202	275	287	390	346	470
M20	126	171	290	390	405	550	486	660
M22	169	230	390	530	559	745	656	890
M24	217	295	497	375	708	960	840	1140
M27	320	435	733	995	1032	1400	1239	1680
M30	435	590	995	1350	1401	1900	1681	2280
M33	590	800	1349	1830	1902	2580	2278	3090
M36	759	1030	1740	2360	2441	3310	2935	3980
M39	988	1340	2249	3050	3163	4290	3798	5150

The guides and ruler furnished below are designed to help you select the appropriate hardware.



Standard Hardware Sizing

When a washer or nut is identified as 1/2" (M8), this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch (8mm metric thread diameter); if a second number is present it represents the *threads per inch* (distance between threads).

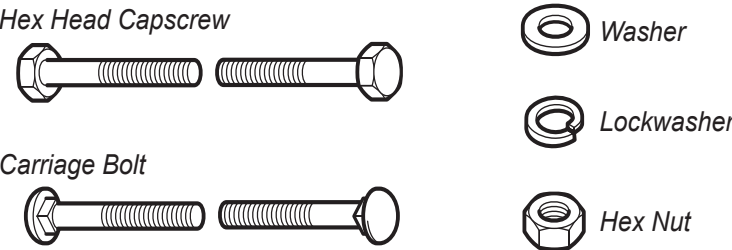
When bolt or capscrew is identified as 1/2 - 16 x 2" (M8 - 1.25 x 50), this means the *Nominal size*, or body diameter is 1/2 inch (8mm metric thread diameter), the second number, 16, represents the *threads per inch*, (*distance between threads*). The final number is the body length of the bolt or screw, 2 inches (50mm).

Torque Specification Chart						
FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)						
Hardware Grade	 SAE Grade 2		 SAE Grade 5		 SAE Grade 8	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	29	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

Common Hardware Types



Wrench & Fastener Size Guide

 1/4" Bolt or Nut Wrench—7/16"	 5/16" Bolt or Nut Wrench—1/2"	 3/8" Bolt or Nut Wrench—9/16"	 7/16" Bolt or Nut Wrench (Bolt)—5/8" Wrench (Nut)—11/16"	 1/2" Bolt or Nut Wrench—3/4"
M6 Bolt or Nut Wrench—10mm	M8 Bolt or Nut Wrench—13mm	M10 Bolt or Nut Wrench—17mm	M12 Bolt or Nut Wrench—19mm	M14 Bolt or Nut Wrench—22mm

