



Parts Manual

Mfg. No: 020321-0
2,900 PSI

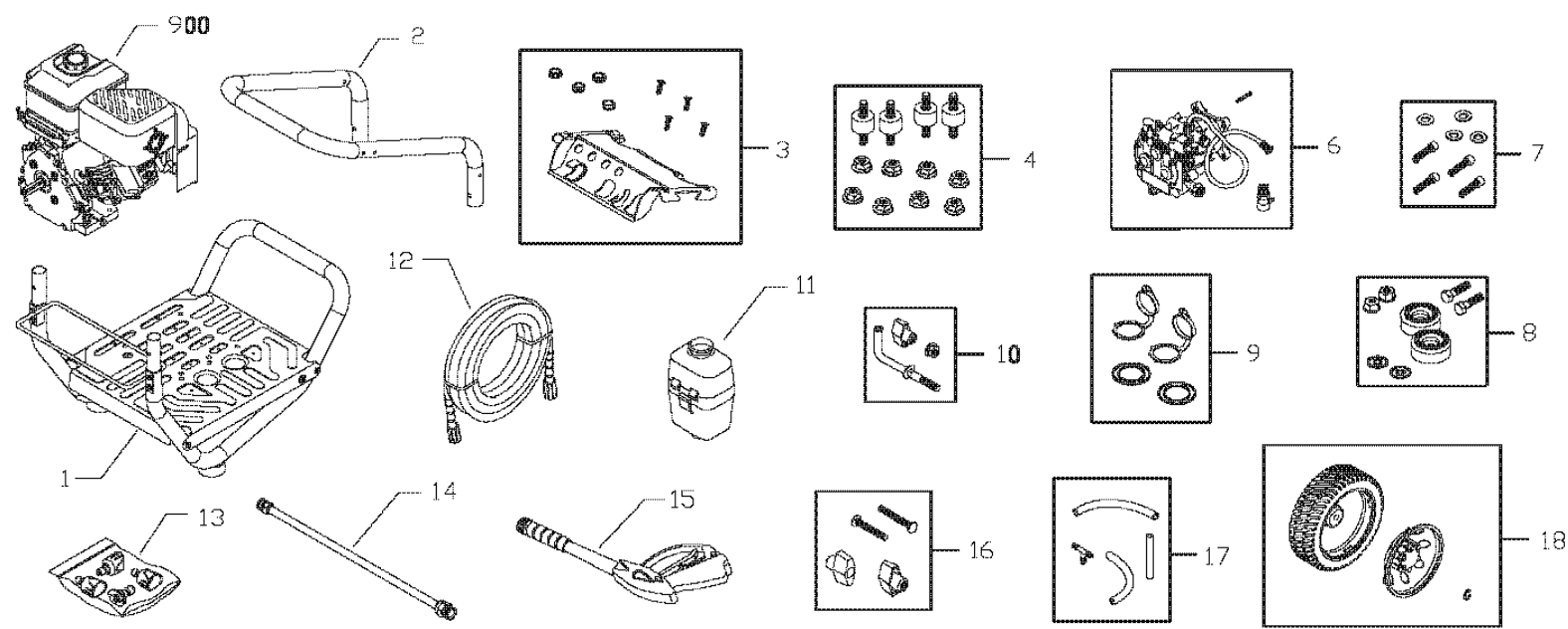
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Not For
Reproduction

Main Unit

Note: Unless noted otherwise, use the standard torque specifications

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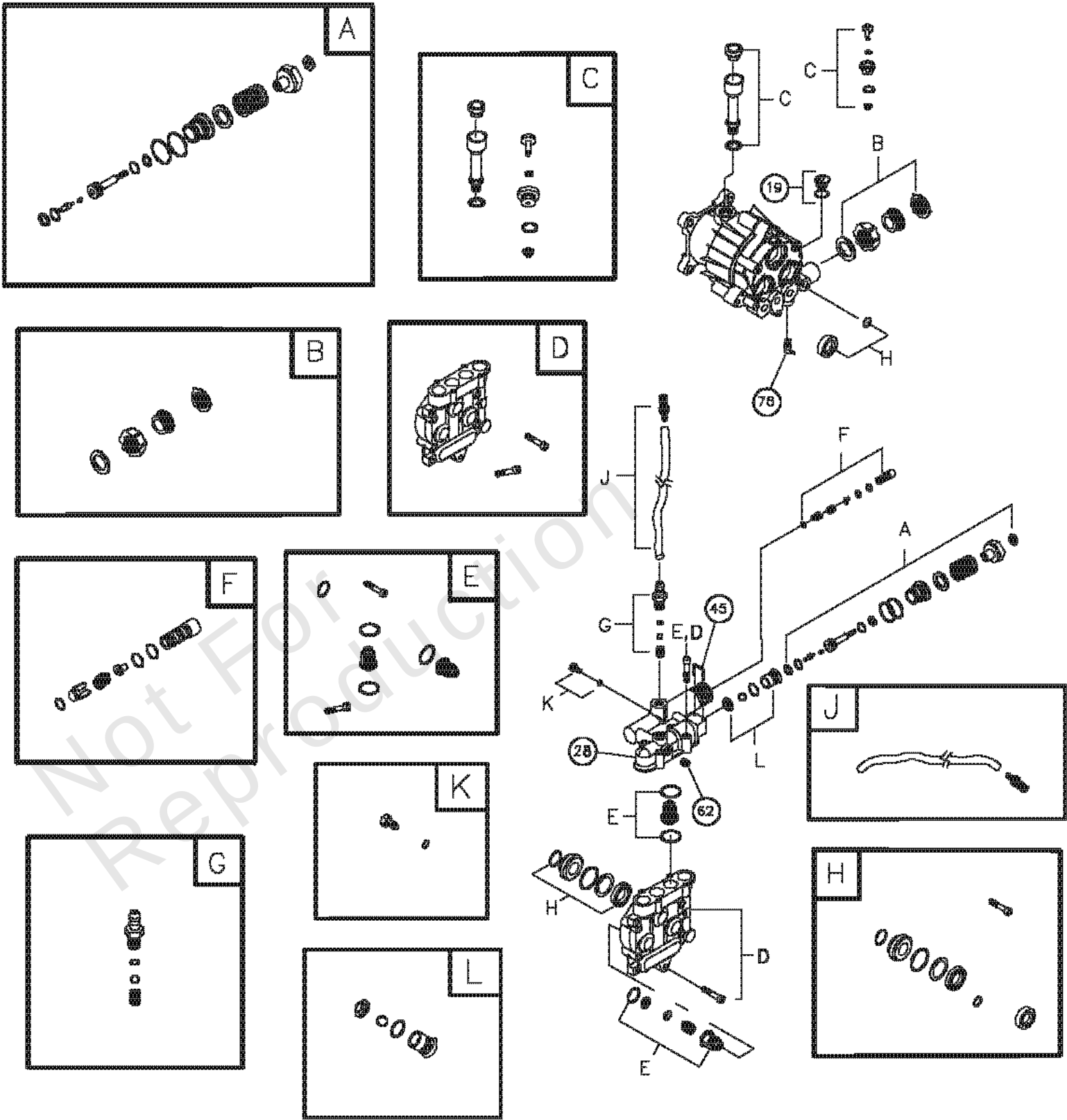
Main Unit

REF NO	PART NO	QTY	DESCRIPTION
1	203575GS		ASSY, Base
2	J201499GS		HANDLE
3	203576GS		KIT, Billboard/Decals, w/Clips
	195964GS		Clips, Tree
	30809GS		GROMMET
4	192134GS		KIT, Engine Mounting Hardware
6	198347GS		ASSY, Pump
	194298GS		Valve, Thermal Relief
	23139DGS		Key
7	192131GS		KIT, Pump Mounting Hardware
8	192553GS		KIT, Vibration Mount
9	203673GS		KIT, Cap Chemical
10	194264GS		KIT, Hook
11	195190GS		ASSY, Chemical Tank
	192980GS		Kit, Valve
12	202905GS		HOSE
13	202182GS		KIT-QC NOZZLES
	201580RGS		Nozzle, QC, Project Pro, Yellow
	201580XGS		Nozzle, QC, Project Pro, Orange
	201580AAGS		Nozzle, QC, Project Pro, Red
	198841GS		Nozzle, Plastic, Soap
14	200595GS		EXTENSION, QC
15	199990GS		GUN
16	B2203GS		KIT, Handle Fastening
17	202478GS		KIT, Hose Chemical
18	203083GS		KIT, Wheel
	200520GS		Hubcap
	192050GS		E-Ring
900	-----		ENGINE
			-Contact Engine Manufacturer
	203165GS		MANUAL, Operator's
			-Not Illustrated
	87815GS		GOGGLES
			-Not Illustrated
	201314GS		AXLE
			-Not Illustrated
	BB3061BGS		OIL BOTTLE
			-Not Illustrated
	695755		KNOB, Control
			-Not Illustrated
	200672GS		DECAL, Caution Hearing
			-Not Illustrated
	195015GS		KIT, Tag Warning, Eng/French
			-Not Illustrated
	203577GS		KIT, Decals
			-Not Illustrated
	6048		KIT, O-Ring Maintenance
			-Optional Accessory
	6039		PUMP SAVER
			-Optional Accessory

Pump

Note: Unless noted otherwise, use the standard torque specifications

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Pump

REF NO	PART NO	QTY	DESCRIPTION
19	190571GS		CAP, Oil
28	198102GS		MANIFOLD
45	190578GS		PIN
62	190581GS		CAP, 1/8
76	194298GS		THERMAL RELIEF
A	190594GS		KIT, Unloader
B	190670GS		KIT, Water Inlet
C	190669GS		KIT, Breather Tube
D	193808GS		KIT, Head Brass
E	193806GS		KIT, Check Valves
F	190592GS		KIT, Inlet Check
G	190593GS		KIT, Chemical Injection
H	193807GS		KIT, Seal Set
J	189971GS		KIT, Chemical Hose
K	193971GS		KIT, Pipe Fitting
L	193972GS		KIT, Unloader Seat
--	190585GS		OIL BOTTLE -(Not Illustrated)
--	B2384GS		FILTER, Inlet -(Not Illustrated)

Hardware Identification & Torque Specifications

Torque Specification Chart								
FOR STANDARD METRIC MACHINE HARDWARE (Tolerance ± 20%)								
Property Class	 Class 5.6		 Class 8.8		 Class 10.9		 Class 12.9	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
M3	5.88	.56	13.44	1.28	19.2	1.80	22.92	2.15
M4	13.44	1.28	30.72	2.90	43.44	4.10	52.56	4.95
M5	26.4	2.50	60.96	5.75	5.97	8.10	7.15	9.7
M6	44.64	4.3	7.3	9.9	10.3	14	12.1	16.5
M7	5.2	7.1	12.1	16.5	16.9	23	19.9	27
M8	7.7	10.5	17.7	24	25	34	29	40
M10	15	21	35	48	50	67	59	81
M12	26	36	61	83	86.2	117	103	140
M14	42	58	101	132	136	185	162	220
M16	64	88	147	200	210	285	250	340
M18	89	121	202	275	287	390	346	470
M20	126	171	290	390	405	550	486	660
M22	169	230	390	530	559	745	656	890
M24	217	295	497	375	708	960	840	1140
M27	320	435	733	995	1032	1400	1239	1680
M30	435	590	995	1350	1401	1900	1681	2280
M33	590	800	1349	1830	1902	2580	2278	3090
M36	759	1030	1740	2360	2441	3310	2935	3980
M39	988	1340	2249	3050	3163	4290	3798	5150

The guides and ruler furnished below are designed to help you select the appropriate hardware.



Standard Hardware Sizing

When a washer or nut is identified as 1/2" (M8), this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch (8mm metric thread diameter); if a second number is present it represents the *threads per inch* (distance between threads).

When bolt or capscrew is identified as 1/2 - 16 x 2" (M8 - 1.25 x 50), this means the *Nominal size*, or body diameter is 1/2 inch (8mm metric thread diameter), the second number, 16, represents the *threads per inch*, (*distance between threads*). The final number is the body length of the bolt or screw, 2 inches (50mm).

Torque Specification Chart						
FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)						
Hardware Grade	 SAE Grade 2		 SAE Grade 5		 SAE Grade 8	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	29	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

Common Hardware Types



Wrench & Fastener Size Guide

 1/4" Bolt or Nut Wrench—7/16"	 5/16" Bolt or Nut Wrench—1/2"	 3/8" Bolt or Nut Wrench—9/16"	 7/16" Bolt or Nut Wrench (Bolt)—5/8" Wrench (Nut)—11/16"	 1/2" Bolt or Nut Wrench—3/4"
M6 Bolt or Nut Wrench—10mm	M8 Bolt or Nut Wrench—13mm	M10 Bolt or Nut Wrench—17mm	M12 Bolt or Nut Wrench—19mm	M14 Bolt or Nut Wrench—22mm

