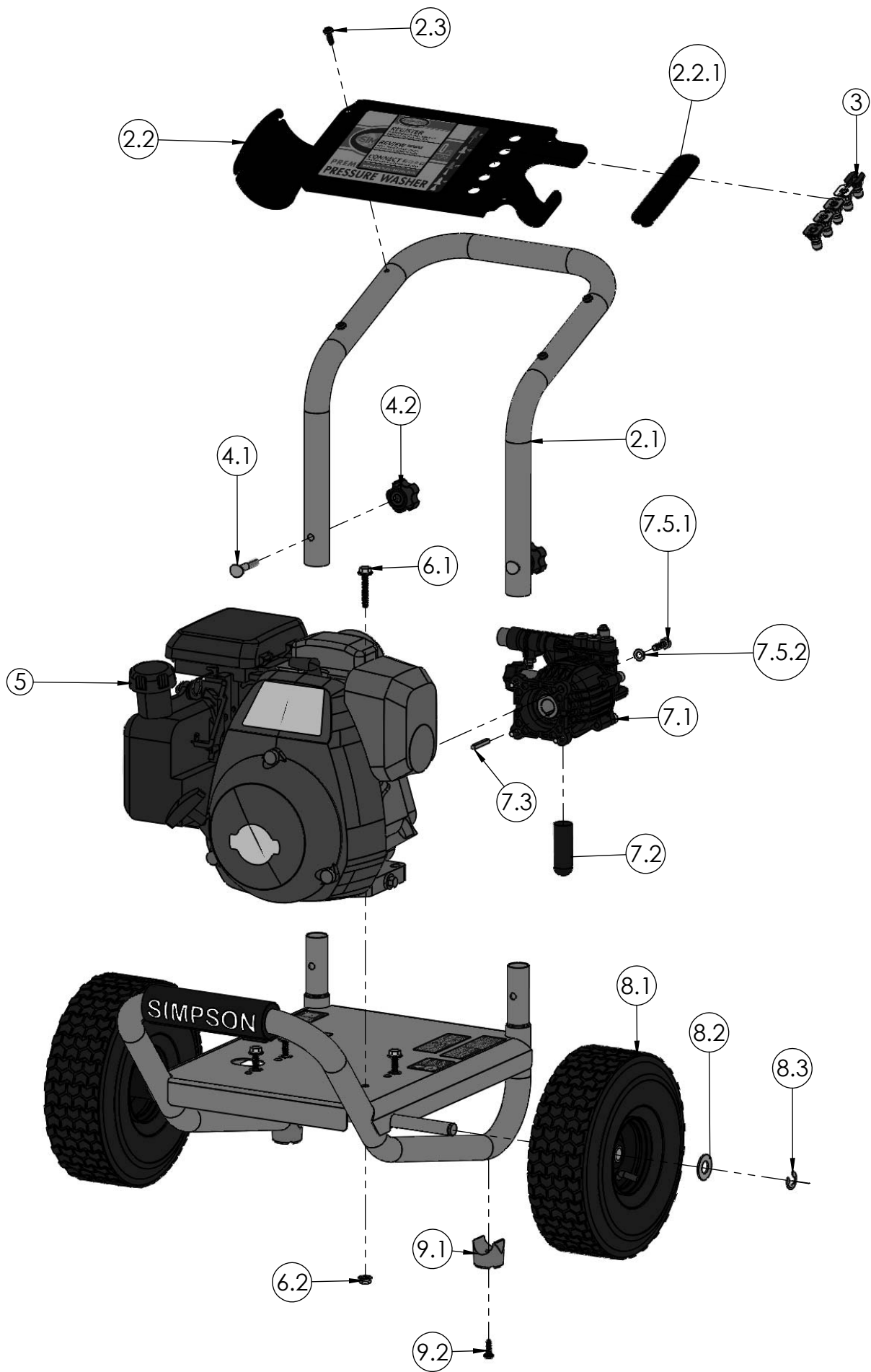
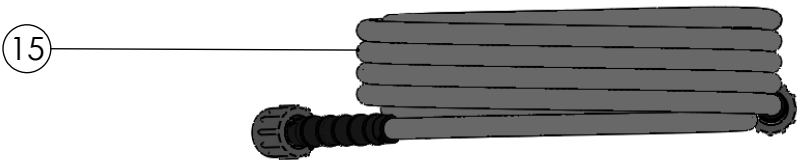
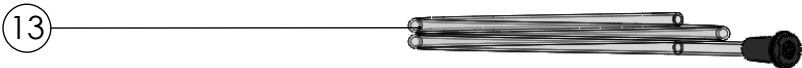




ITEM	PART NO	DESCRIPTION	QTY.
12	7108124	GUN 4500PSI, 6.6 GPM M22(M) x M22(F) OEM	1
13	7102207	KIT, SVC ASSY SOAP HOSE W/PLASTIC FILTER	1
14	7103550	LANCE, 16" W/ 1/4 QC AND M22(M)	1
15	7106419	HOSE, MORFLEX 1/4" x 25' x 3100PSI M22(M) x M22(F)	1

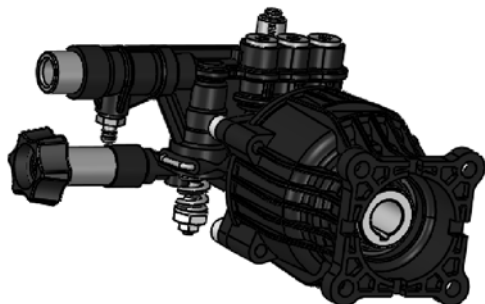


*

†

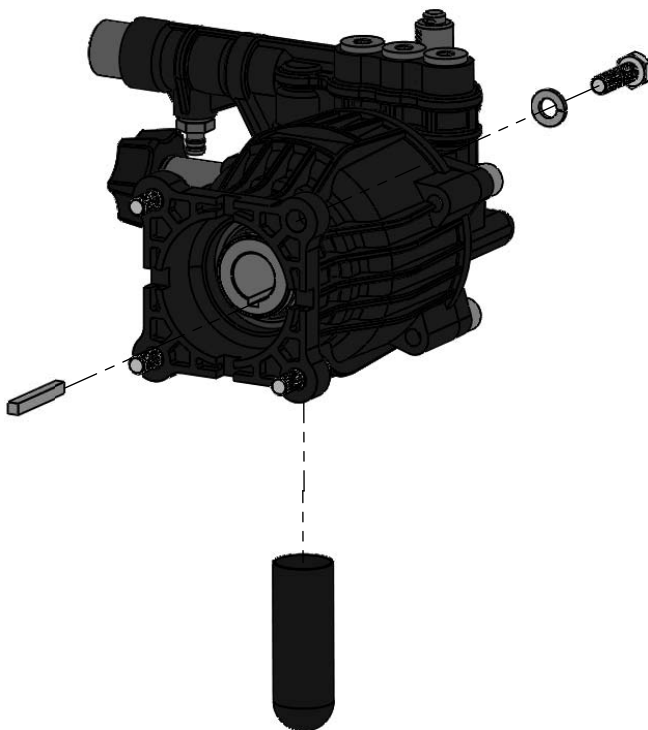
NOT SHOWN
NOT SOLD SEPERATELY

ITEM	PART NO	DESCRIPTION	QTY.
6	7109581	PUMP, SVC ASSY	1
6.1	520004	PUMP, HORZ, 12mmx12DEG, P/B, AL UNIHEAD	1
6.2		CAP, UNLOADER COVER 1 1/2" x 5/8" BLACK	1
6.3	7101506	KEY, SHAFT 3/16 X 3/16 X 1-1/2	1
6.4	7102207	KIT, SVC ASSY SOAP HOSE W/PLASTIC FILTER	1
6.5	7105474	HARDWARE KIT, PUMP MOUNTING	1
6.5.1		BOLT 5/16"-24 x 1" HHCS GR5	4
6.5.2		WASHER, SPLIT-LOCK 5/16" RUST RESISTANT	4



6.1

**PUMP, HORZ, 12mmx12DEG, P/B, AL UNIHEAD
PART NO. 520004**



6

**PUMP, SVC ASSY PART
NO. 7109581**

*
†

NOT SHOWN
NOT SOLD SEPERATELY

SIZE A	DWG. NO. 60852-S	REV. A
SCALE: 1:3	ECN# DC17-0003	SHEET 4 OF 4

PHOENIX 28 SERIES AXIAL PUMP IPL

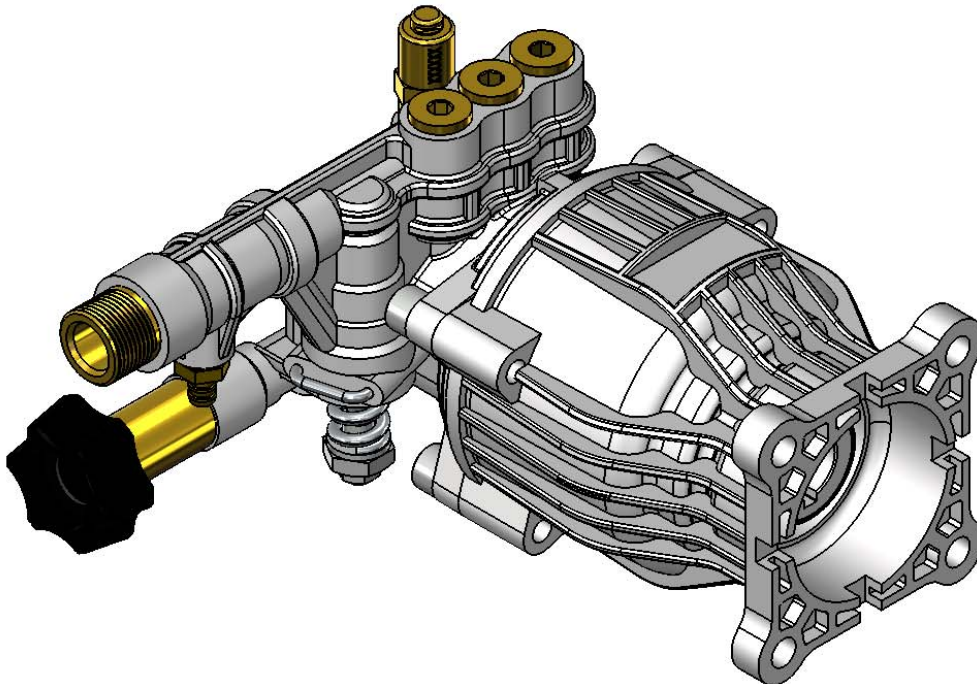
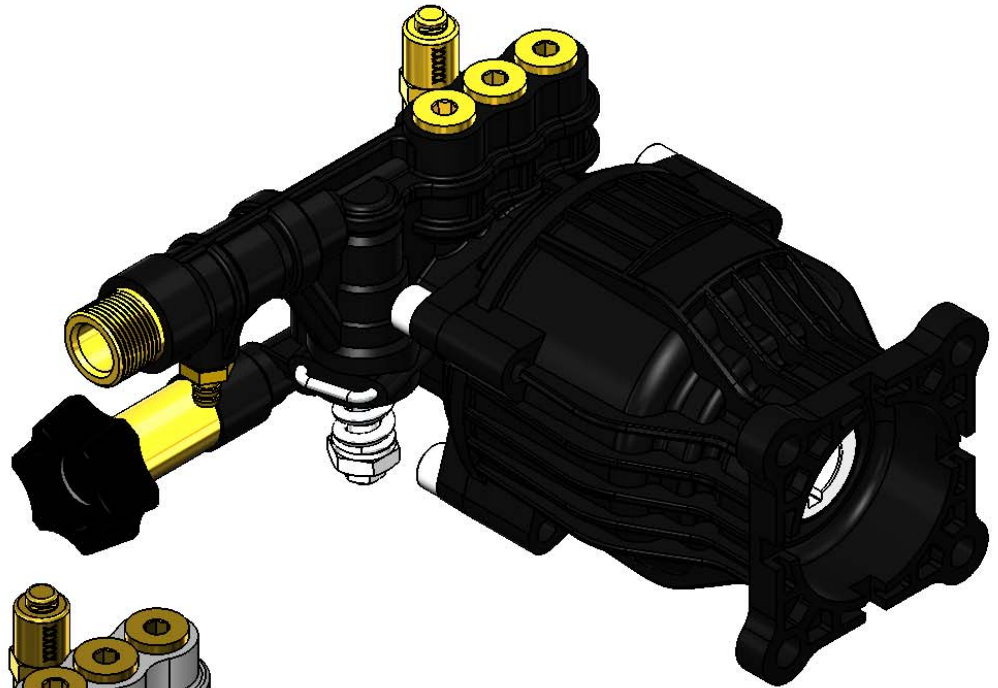
PUMPS COVERED IN THIS IPL

520004

2.4GPM @ 3000PSI

520006

2.4GPM @ 3000PSI



	NAME	DATE
DRAWN	JHS	AUG 2017
CHECKED	DH/OSW	AUG 2017
ENG APPR.	OSW	AUG 2017
MFG APPR.	-	-
Q.A. APPR.	-	-
SERVICE APPR.	DH	AUG 2017

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FNA-GROUP. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FNA-GROUP IS PROHIBITED.

FNA-GROUP

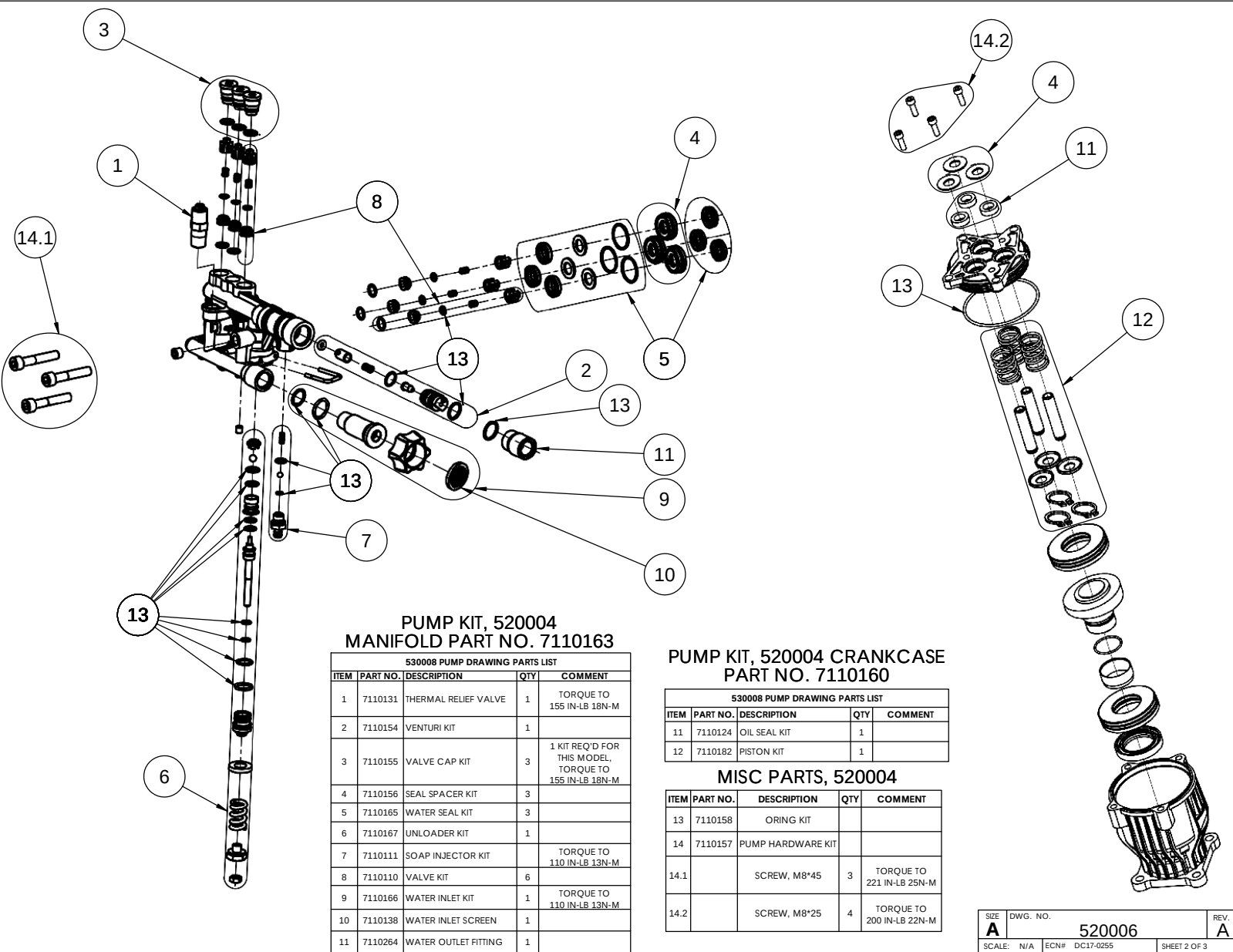
1265 INDUSTRIAL STREET, DECATUR, AR 72722

TITLE:

**PHOENIX 520004 520006
IPL**

SIZE	DWG. NO.	REV.
A	520004 520006	A
SCALE: N/A	ECN# DC17-0255	SHEET 1 OF 3

Version: -



PUMP KIT, 520004
MANIFOLD PART NO. 7110163

530008 PUMP DRAWING PARTS LIST				
ITEM	PART NO.	DESCRIPTION	QTY	COMMENT
1	7110131	THERMAL RELIEF VALVE	1	TORQUE TO 155 IN-LB 18N-M
2	7110154	VENTURI KIT	1	
3	7110155	VALVE CAP KIT	3	1 KIT REQ'D FOR THIS MODEL, TORQUE TO 155 IN-LB 18N-M
4	7110156	SEAL SPACER KIT	3	
5	7110165	WATER SEAL KIT	3	
6	7110167	UNLOADER KIT	1	
7	7110111	SOAP INJECTOR KIT		TORQUE TO 110 IN-LB 13N-M
8	7110110	VALVE KIT	6	
9	7110166	WATER INLET KIT	1	TORQUE TO 110 IN-LB 13N-M
10	7110138	WATER INLET SCREEN	1	
11	7110264	WATER OUTLET FITTING	1	

PUMP KIT, 520004 CRANKCASE
PART NO. 7110160

530008 PUMP DRAWING PARTS LIST				
ITEM	PART NO.	DESCRIPTION	QTY	COMMENT
11	7110124	OIL SEAL KIT	1	
12	7110182	PISTON KIT	1	

MISC PARTS, 520004

ITEM	PART NO.	DESCRIPTION	QTY	COMMENT
13	7110158	ORING KIT		
14	7110157	PUMP HARDWARE KIT		
14.1		SCREW, M8*45	3	TORQUE TO 221 IN-LB 25N-M
14.2		SCREW, M8*25	4	TORQUE TO 200 IN-LB 22N-M

